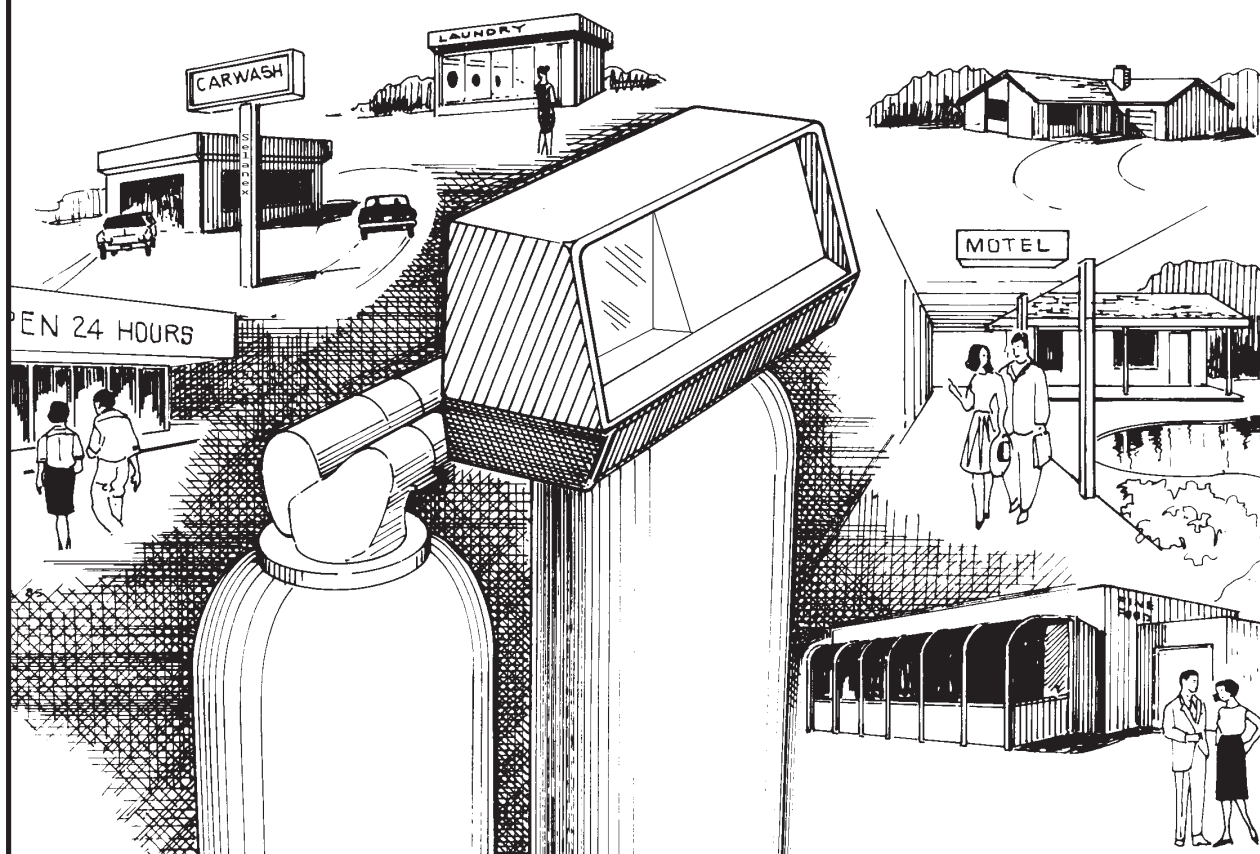


# Model 9100SE

## Customer Manual



# MODEL 9100SE

## Installation Information

JOB NO: .....

MODEL NO: .....

DESIGN HARDNESS: ..... mg/l as  $\text{CaCO}_3$

CAPACITY PER UNIT: ..... kg. as  $\text{CaCO}_3$

RESIN VESSEL SIZE: ..... DIA. x ..... HIGH

BRINE TANK SIZE: ..... DIA. x ..... HIGH

SALT SETTING PER REGENERATION: ..... Kg. NaCl

RESIN VOLUME: ..... LITRES

### 9100SE CONTROL VALVE SPECIFICATIONS & SETTINGS:

1) Type of Timer: SE electronic - Immediate meter initiation

#### 2) Regeneration programme settings:

a) Backwash ..... min.

b) Brine & Slow Rinse ..... min.

c) Rapid Rinse ..... min.

c) Brine tank refill ..... min.

3) Drain Line Flow Control ..... US gpm.

4) Brine refill rate: ..... US gpm

5) Ejector size: ..... #

6) Electrical: 24 volt 50 Hz 15VA

**FOR SERVICE CONTACT:**

# MODEL 9100SE

## ***general installation check list***

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**WATER PRESSURE:** A minimum water pressure of 1,8 bar is required for the regeneration valve to operate effectively. The maximum water pressure must not exceed 8,5 bar.

**ELECTRICAL FACILITIES:** A continuous 24 volt, 50 Hz. current supply is required. Make certain the current supply is always live and cannot be turned off with another switch.

**EXISTING PLUMBING:** Existing plumbing should be free from hardness scale and iron buildup. Piping that is built up heavily with hardness scale and/or iron should be replaced. If piping is clogged with iron, a separate iron filter unit should be installed ahead of the water softener.

**LOCATION OF SOFTENER AND DRAIN:** The softener should be located close to a drain.

**BYPASS VALVES:** Always provide for the installation of a bypass valve system.

**CAUTION:** Water pressure is not to exceed 8,5 bar. Water temperature is not to exceed 43°C. The unit must not be subjected to freezing conditions.

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## ***Physical installation ( see back page for general arrangement )***

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1. Place the water softener assembly in its final position, making sure that the assembly is on a firm and level base.
2. All plumbing connections should be made in accordance with the appropriate Regulations. The pipe size for the drain should not be less than 1/2" n.b. hose.
3. If the main control valve and second tank adaptor are not already assembled to the pressure vessels then ensure that the centre distributor / riser tube is cut **FLUSH** with the top of the pressure vessel ( *which includes any adaptor part* ).
4. Lightly lubricate the outside of the distributor tube - the top 10mm is sufficient - and also the large O-Ring that seals the valves to the pressure vessels. *NOTE: Use only silicone lubricant. Do not use petroleum grease or aerosol based lubricants.*
5. Interconnection between the main valve & the second tank adaptor is via the supplied pipe assembly. See page 20 for details, ensuring that the retaining rings (item 10) are fitted to the second groove in from each pipe end.
6. If soldering pipework close to the final valve connections, ensure that heat cannot be transmitted or conducted to the plastic components. Failure to observe this requirement may cause permanent damage.
7. All inlet / outlet pipework threaded connections to the control valve must only be sealed with PTFE tape.
8. Ensure that when finally positioning the system that the floor under the components is clean and flat.
9. When all plumbing connections are completed, place the bypass valve system into the bypass position. Turn on the water supply and open a nearby cold water tap to allow water to flush out the new pipework. When it is running clean and clear, turn off the cold water tap but leave the system in bypass.
10. Connect the system to the electrical supply via a suitable transformer. **NOTE: The control system is designed to operate at 24vac only. DO NOT CONNECT DIRECTLY TO THE MAINS ELECTRICAL SUPPLY.**

Now you must set-up the control system

# MODEL 9100SE

## Control Start-Up Procedures

### 1. Set Time of Day

Whenever the valve is in Service the current time of day can be adjusted, the control programmed or an extra regeneration initiated

Service Indicator:

Valve in SERVICE - Dot ON  
Extra Cycle Set - Dot flashing

Flow Indicator:

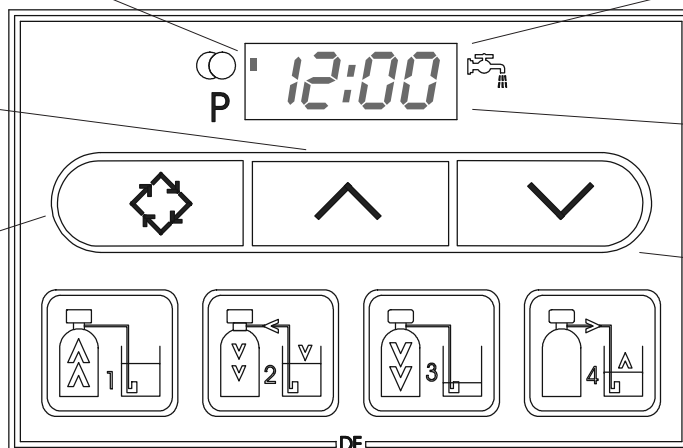
Flashing Dot when  
water flows

Set UP  
Button

P.M. Indicator

Extra Cycle  
Button

Set DOWN  
Button

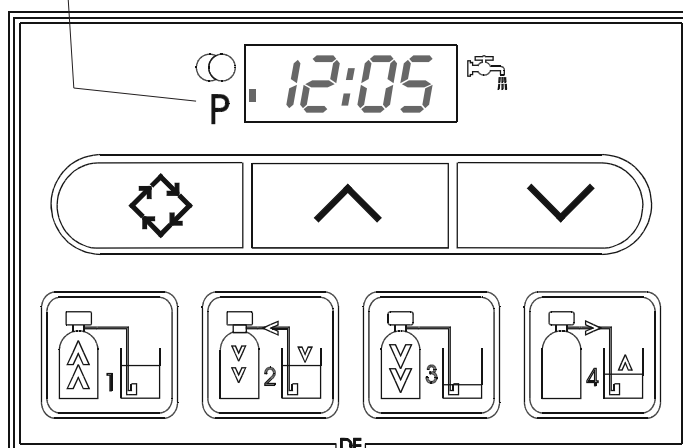


Push either the UP or DOWN set button once to adjust the Time of DAY display by one digit.  
Push and HOLD either the UP or DOWN set button to adjust the Time of Day display by multiple digits

### 2. Enter Control Programming Mode

Programme Mode Indicator:

Programme mode entered - Dot ON



1. Push and HOLD both the UP & DOWN set buttons for 5 seconds to enter Programming Mode.
2. Push the Extra Cycle Button once per display until all have been viewed and this mode is exited and normal operation is resumed.

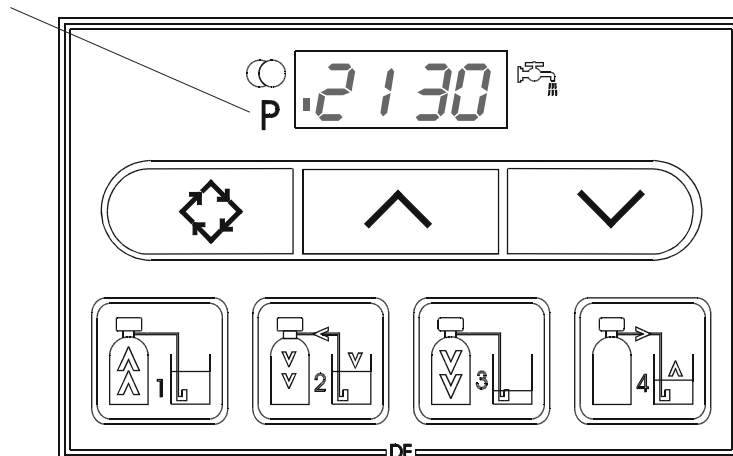
# MODEL 9100SE

## Control Start-Up Procedures

### 3. Set Control Programming

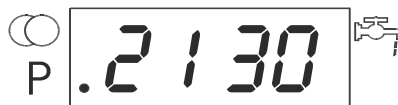
Programme Mode Indicator:

Programme mode entered - Dot ON



1. The first option setting display that appears in the Programme Mode is Treated Water Capacity. Using the Set UP or DOWN button, set the display to the capacity of the system in LITRES or CUBIC METRES. For example, in LITRES:

2130 litres treated water capacity



The maximum capacity setting in LITRES is 9999. If the softening capacity is greater than 9999 litres then the valve should have been programmed for a volume display in CUBIC METRES with an accuracy of one decimal place. If not, contact your supplier. If the control expects values in CUBIC METRES you will see a decimal point to the left of the extreme RH digit. The maximum setting range becomes 999.9m<sup>3</sup>

2. Push the Extra Cycle button. The second option setting that appears is the Regeneration Day Override. Using the set UP or DOWN button, adjust the display to show OFF

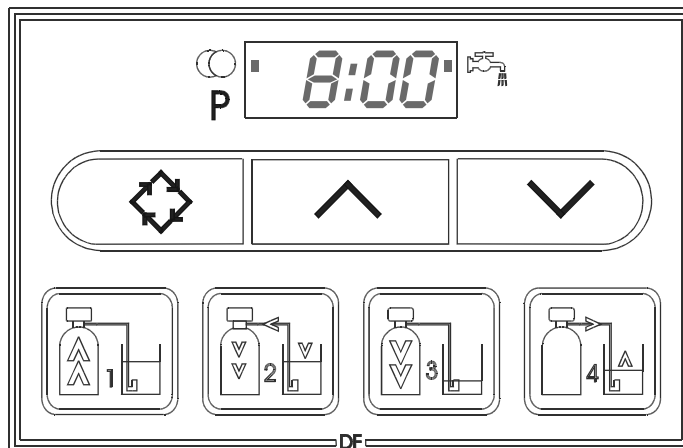


3. Control programming is now complete. Push the Extra Cycle button again to exit the programming mode and return to normal service.

# MODEL 9100SE

## Control Start-Up Procedures

### 4. Start an Immediate Regeneration

































#### 1. Press and Release the Extra Cycle button:

- With this **Immediate Regeneration** control the control will go into regeneration immediately.

### 5. Regeneration Cycle Displays

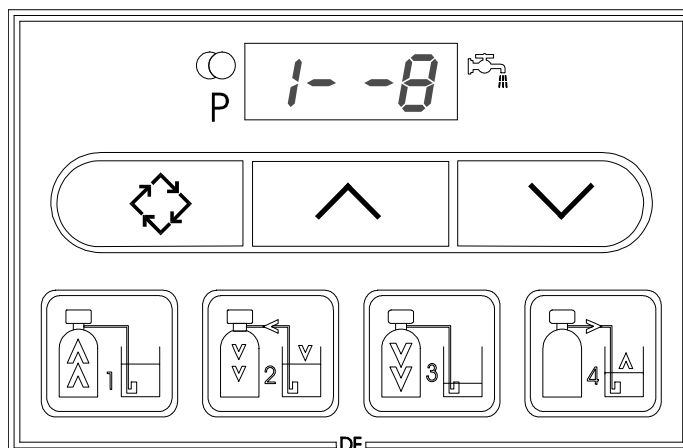
The following series of displays appear when the control enters a regeneration cycle  
( times indicated are examples only ):

Valve driving to regen step #1				Then				Less than 9 min. remains in regen step #1
Valve driving to regen step #2				Then				Less than 59 min. remains in regen step #2
Valve driving to regen step #3				Then				Less than 9 min. remains in regen step #3
Valve driving to regen step #4				Then				Less than 12 min. remains in regen step #4
Regen complete. Valve driving to service position				Then				Valve has returned to service

# MODEL 9100SE

## Control Start-Up Procedures

### 6. Fast Cycling the Valve through a Regeneration



- A. Initiate a regeneration - see step 4. Once the valve reaches Regen step #1 let water flow to drain for approx. 5 minutes.

Next, manually step the valve through a regeneration cycle, check valve function in each step:

- B. Push the **Extra Cycle** button once to advance the valve to Regen. step # 2  
C. Push the **Extra Cycle** button once to advance the valve to Regen. step # 3  
D. Push the **Extra Cycle** button once to advance the valve to Regen. step # 4  
E. Push the **Extra Cycle** button a last time to advance the valve back to SERVICE

Repeat this process for the other tank.

### 7. Final Set-Up

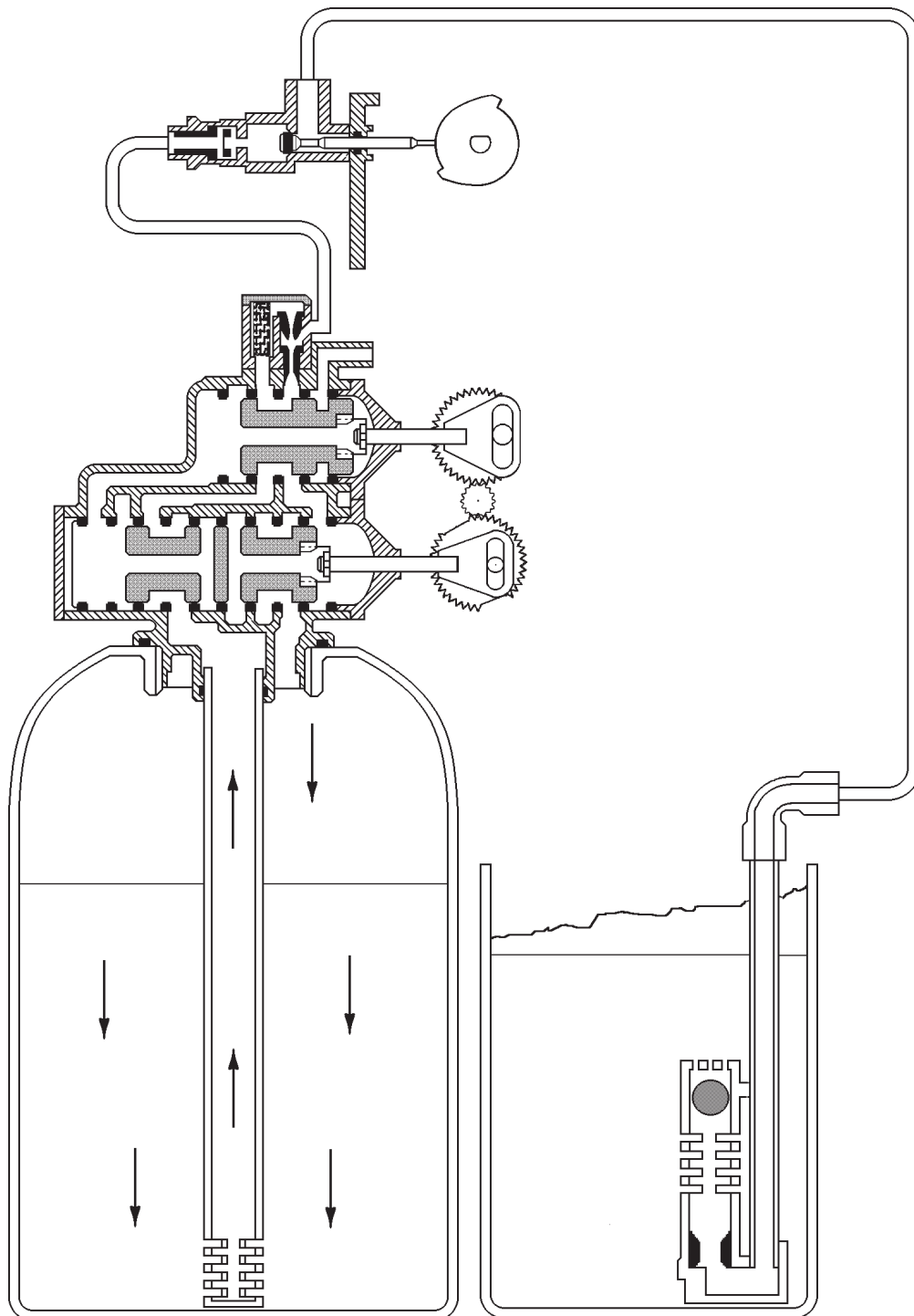
With proper valve operation verified:

- A. Add water to the salt container until the top of the air check is covered. Manually step the valve into the **BRINE DRAW** position ( step #2 ) and allow the valve to draw water out of the salt container until the water level reduces no further. The water level should be at the midpoint of the screen section of the screen intake area,
- B. Manually step the valve to the **BRINE REFILL** position and then allow the valve to return to the **SERVICE** position automatically.
- C. With the valve in the **SERVICE** position, place salt into the salt container to the recommended level. - Use the type of salt recommended by your supplier.

Set-Up is now completed and the control can be left to run automatically.

# MODEL 9100SE

## System *SERVICE* position

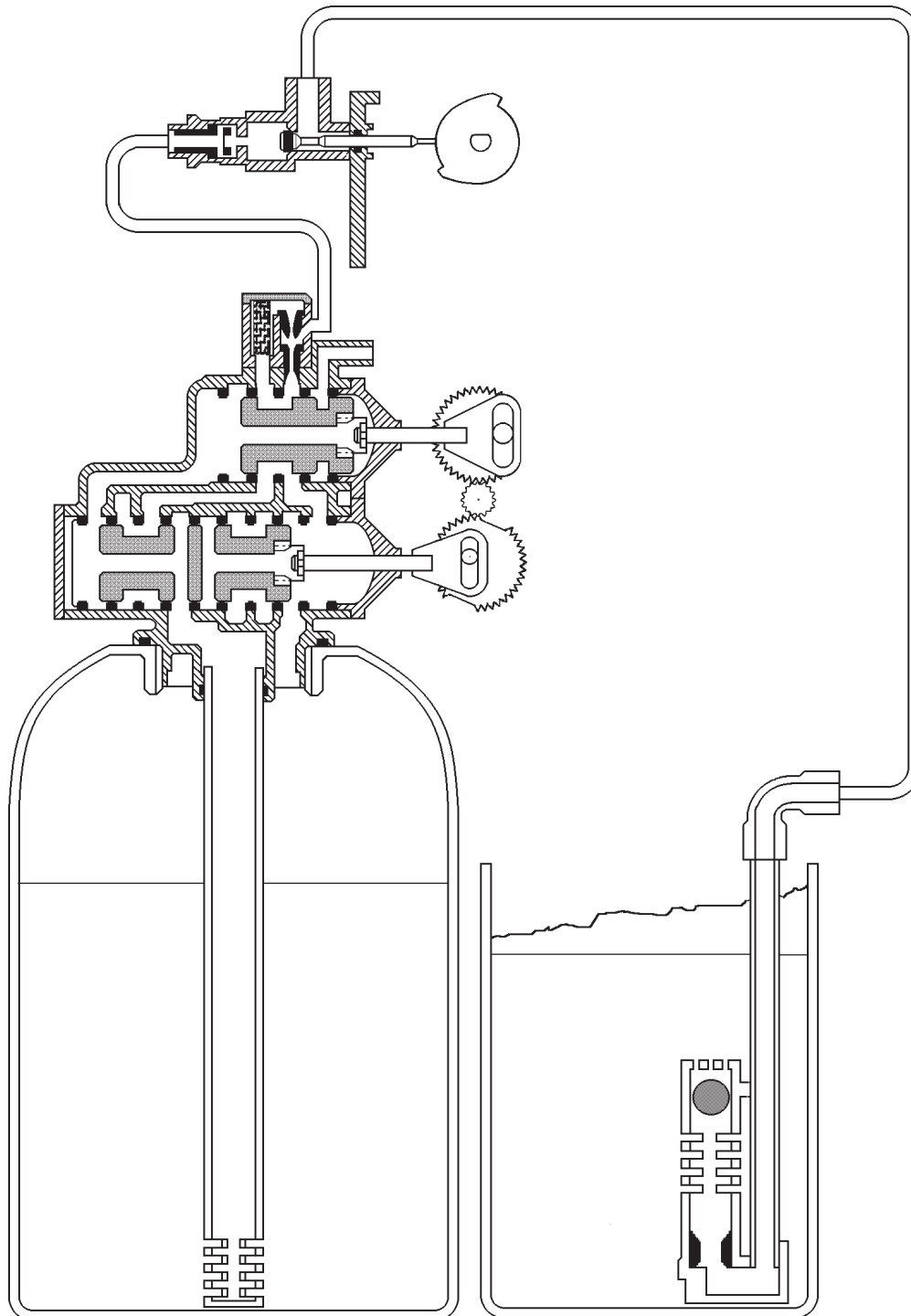


Hard water enters the system at the valve inlet, flows around the lower piston & down through the resin in the first pressure vessel. Softened water exits via the bottom collector system in the resin vessel, flows around the lower piston and flows to service via the system water meter. The second resin vessel is regenerated & on standby.



# MODEL 9100SE

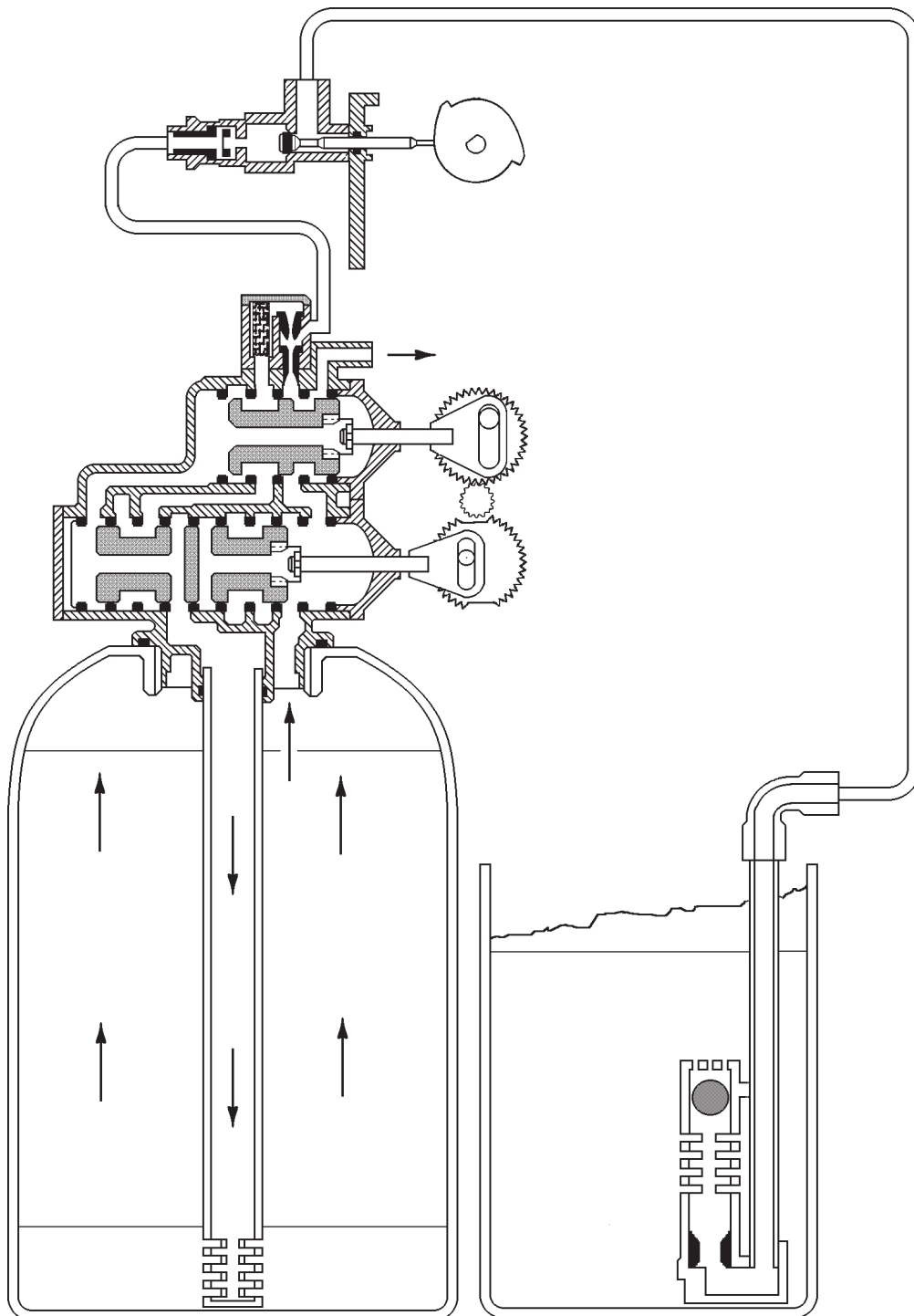
## *System TANK SWITCHING position*



Hard water enters the system at the valve inlet, flows around the lower piston & through the pipe leading to the second vessel, passing through the resin in the second vessel. Softened water exits via the bottom collector system in the second vessel. It transfers via the connecting pipe to the valve, flows around the lower piston and flows to service via the water meter. The first resin vessel is out of the service flow path & is ready for regeneration.

# MODEL 9100SE

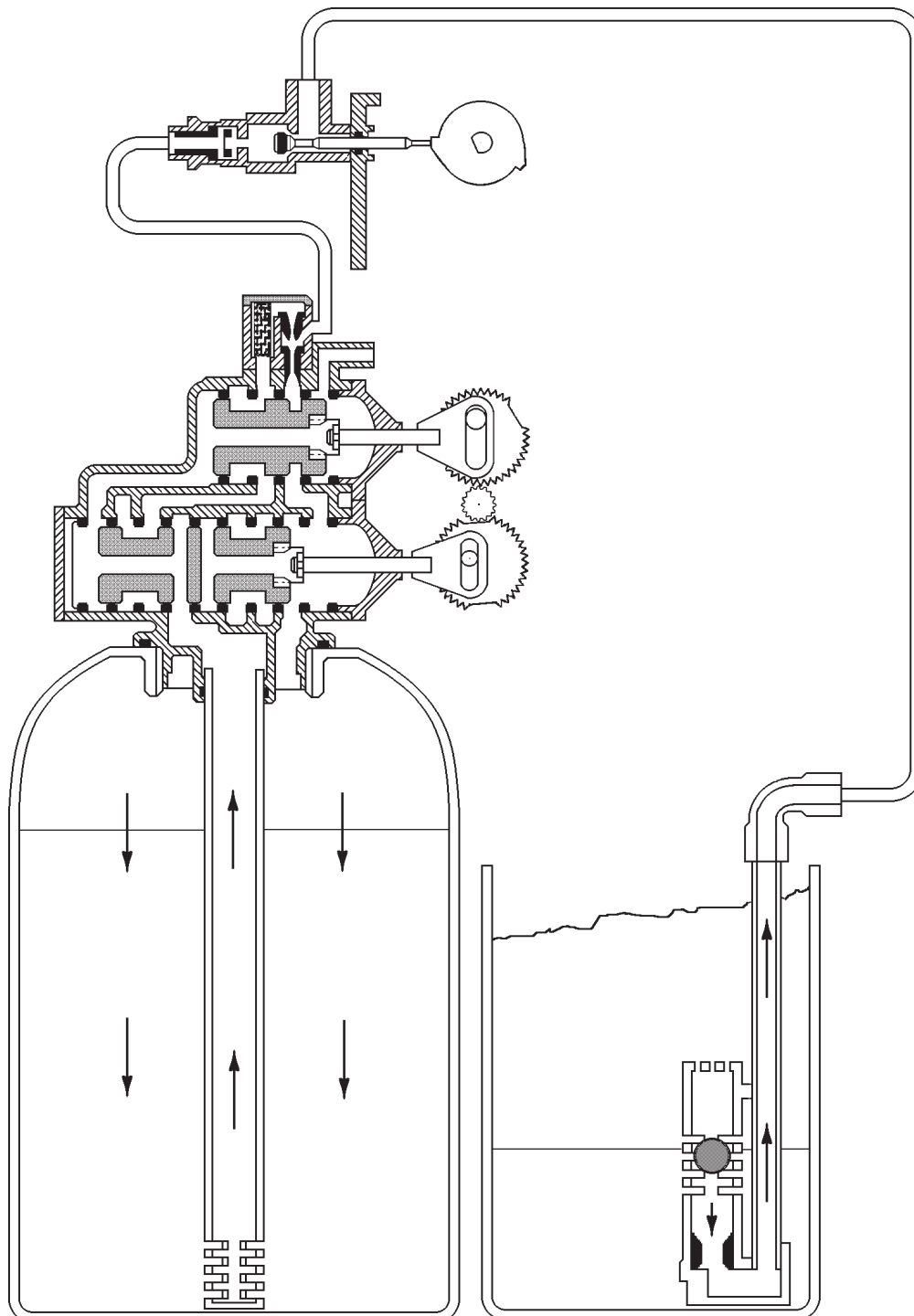
## *System BACKWASH position*



Softened water from the second pressure vessel flows around the lower piston, around the upper piston and exits into the bottom of the first vessel via the bottom screen. The resin bed is expanded by the upflow of water, which then exits the valve via the upper piston and flows to drain.

# MODEL 9100SE

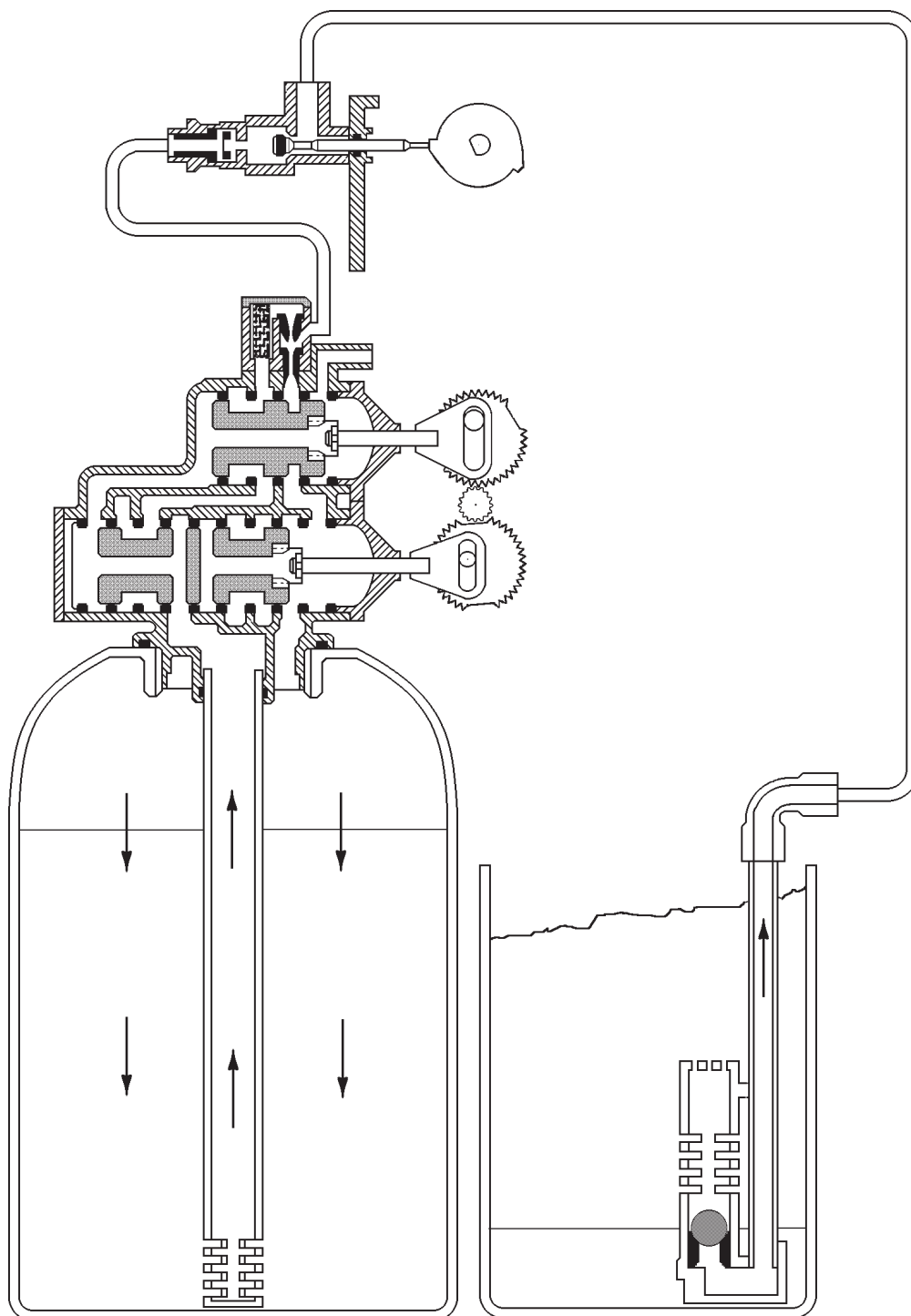
## *System BRINE DRAW position*



Softened water from the second pressure vessel flows around the lower piston, around the upper piston & into the ejector housing. As it passes through the ejector nozzle, a vacuum is generated which draws brine up from the brine tank. Brine flows around the upper piston, down through the resin bed and exits via the bottom screen. It flows up the centre tube, through the bore of the lower piston and up into the upper valve section where it exits via the bore of the upper piston to drain.

# MODEL 9100SE

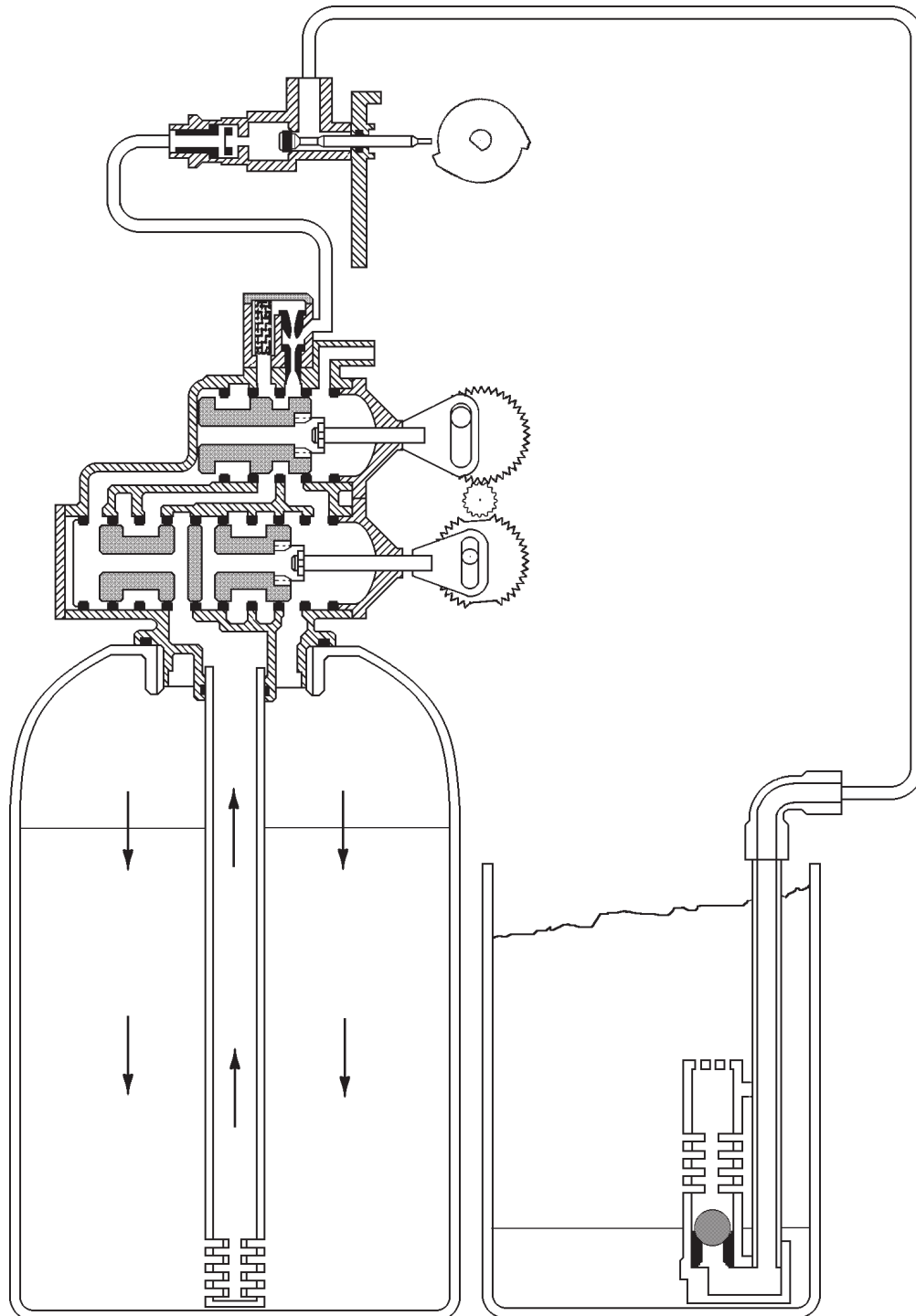
## ***System SLOW RINSE position***



Softened water from the second pressure vessel flows around the lower piston, around the upper piston & into the ejector housing. As it passes through the ejector nozzle, a vacuum is still generated but the brine air check assembly has shut off preventing further brine/air suction. The softened water flows around the upper piston, down through the resin bed and exits via the bottom screen. It flows up the centre tube, through the bore of the lower piston and up into the upper valve section where it exits via the bore of the upper piston to drain.

# MODEL 9100SE

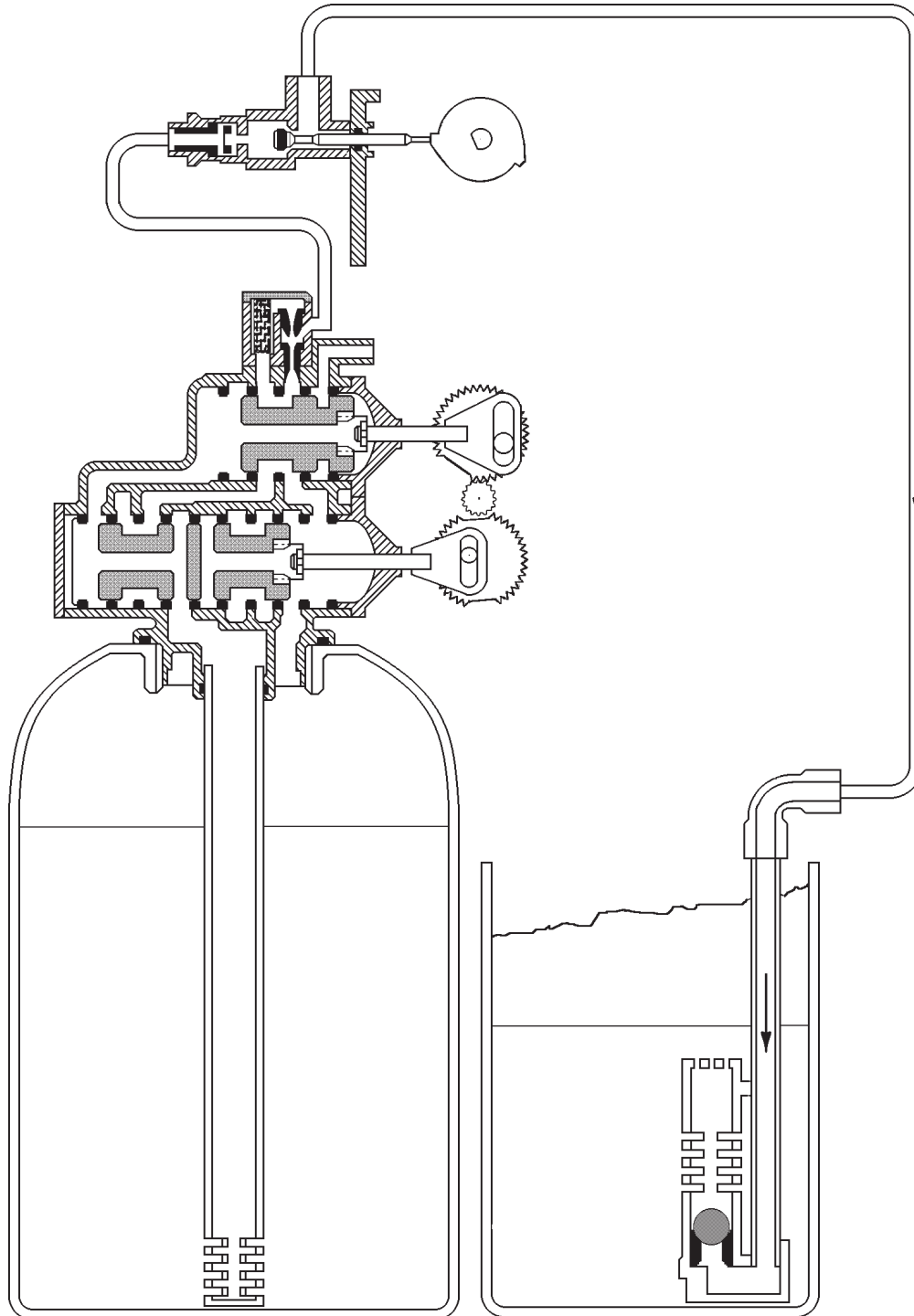
## *System RAPID RINSE position*



Softened water from the second pressure vessel flows around the lower piston, around the upper piston & down through the resin in the first vessel. The rinse water exits the first vessel via the bottom screen. It flows up the centre tube, through the bore of the lower piston and up into the upper valve section where it exits via the bore of the upper piston to drain.

# MODEL 9100SE

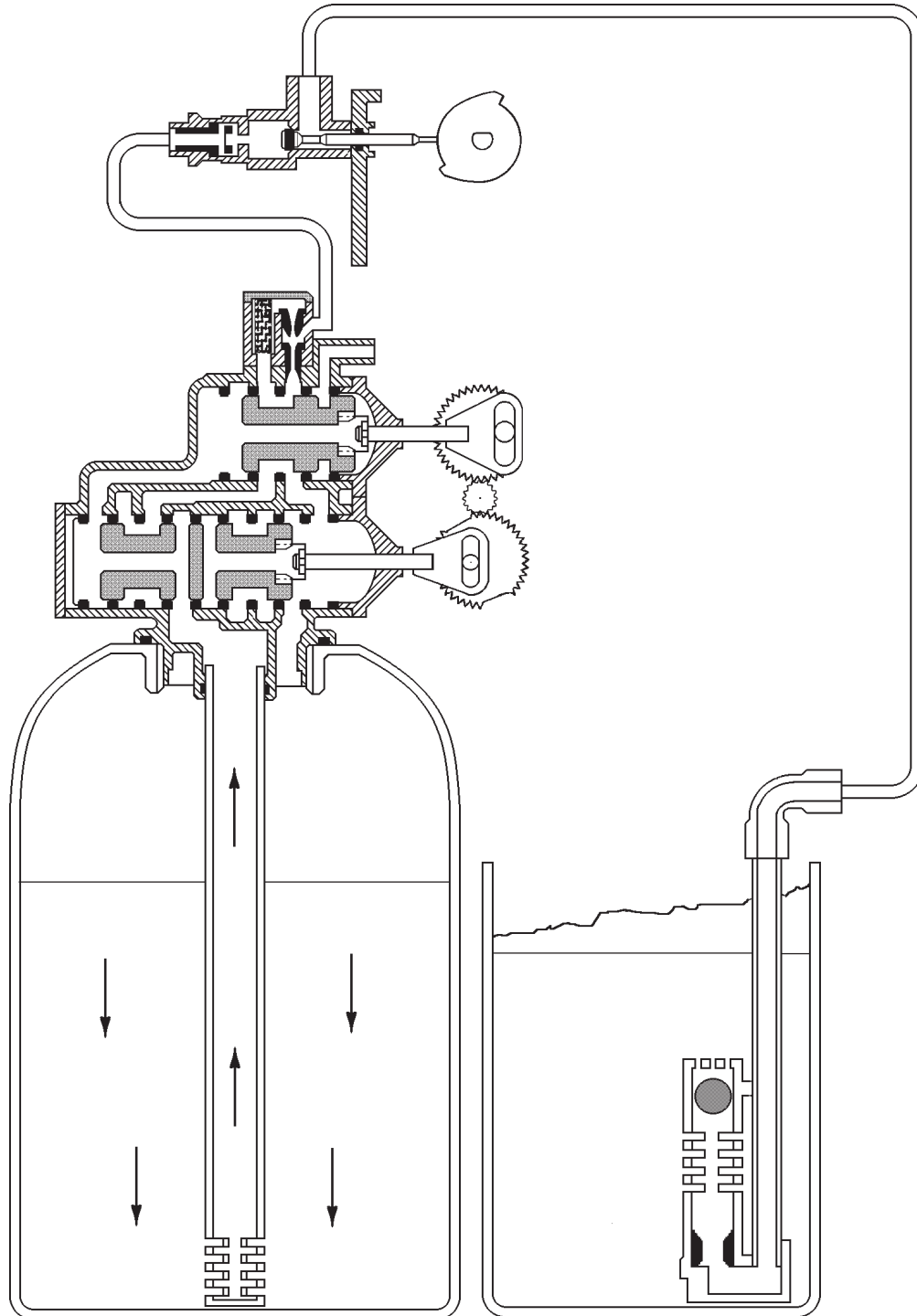
## *System BRINE REFILL position*



Softened water from the second pressure vessel flows around the lower piston, around the upper piston & into the ejector housing. The flow rate is regulated by a flow orifice as the softened water exits via the brine valve and into the brine tank. In addition to refilling the brine tank, the softened water also flushes the brine system and resets the air check ball. No water flows through the first vessel at this stage.

# MODEL 9100SE

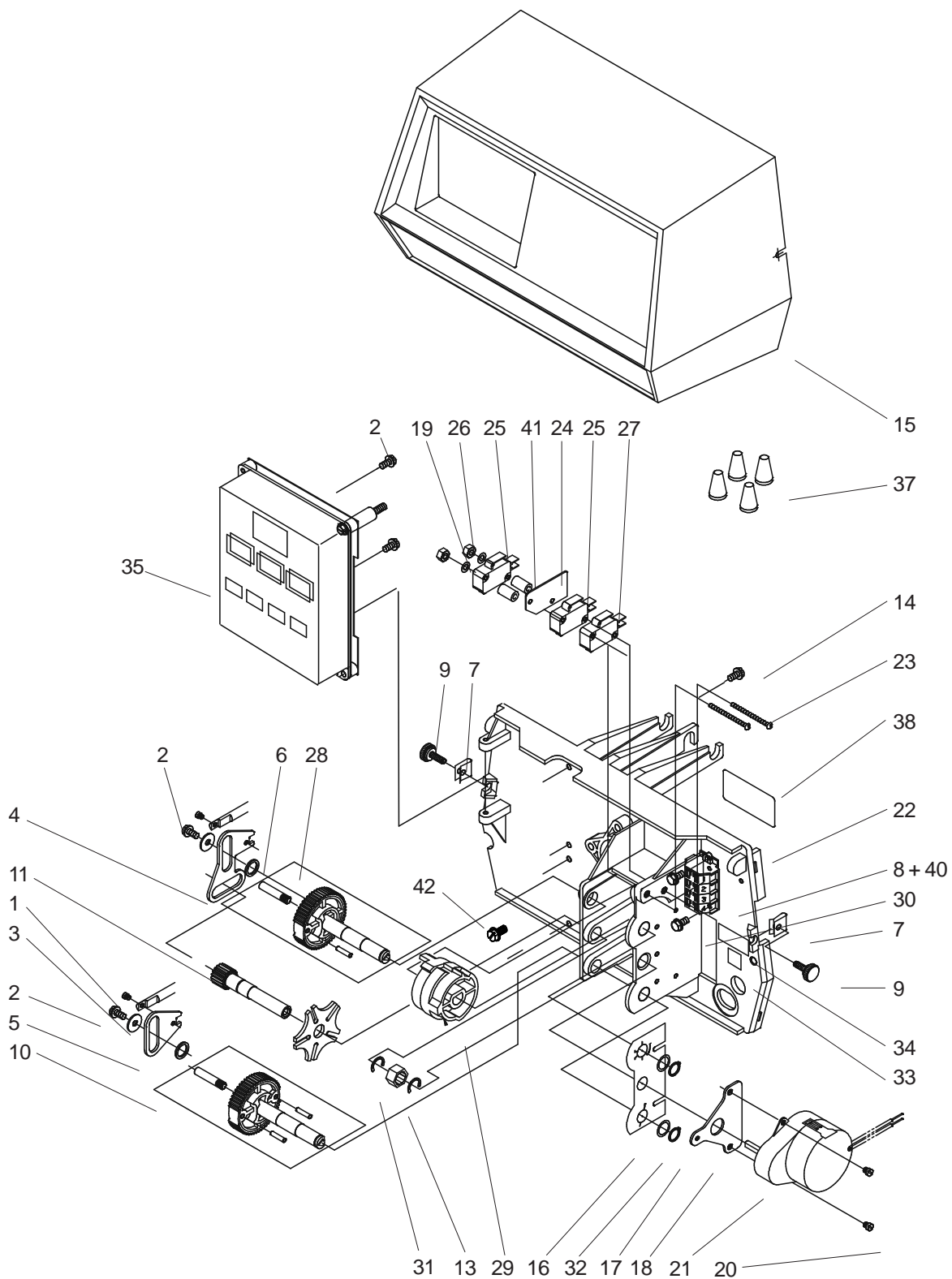
## ***System SERVICE - TANKS SWITCHED position***



Hard water enters the system at the valve inlet, flows around the lower piston & through the pipe connecting to the second vessel. It flows down through the resin in the second pressure vessel and exits via the bottom screen, flowing up the centre tube and back across to the main valve via the connection pipe. The softened water exits via the lower piston, through the water meter and away to service. The regenerated first pressure vessel is out of the flow path and on standby, ready for duty when the second tank becomes exhausted.

# MODEL 9100SE

## Control Power Head Assembly





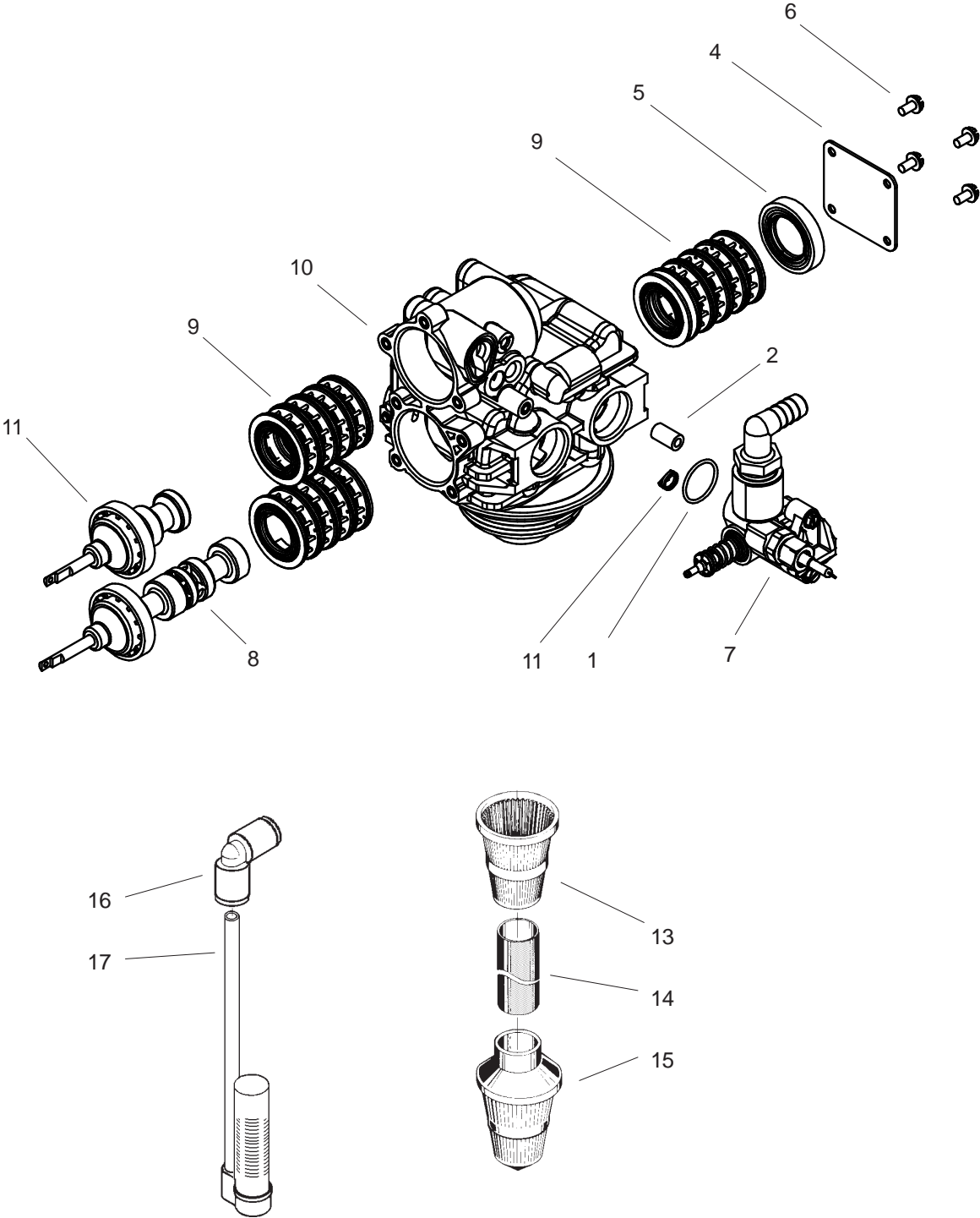
# MODEL 9100SE

## Control Power Head Assembly

Item	Qty	Part Number	Description
1	2	11335	Screw
2	4	13296	Screw
3	2	23250	Washer
4	1	14921	Piston rod link - Upper
5	1	15019	Piston rod link - Lower
6	2	15372	Washer
7	2	18728	Clip nut
8	1	23511	Terminal strip - 4 position
9	2	19367	Cover screw
10	1	25870	Lower drive gear assy
11	1	15135	Drive gear
12	1	14896	Geneva wheel
13	1	17315	Manual regeneration nut
14	1	10300	Screw
15	1	26473	Cover assembly
16	1	27002	Shaft position label
17	2	14917	Retaining ring
18	1	15199	Motor plate
19	2	11663	Lockwasher
20	2	19160	Screw
21	1	26503-24	Drive motor 24vac
22	1	15131	Backplate
23	2	16442	Screw
24	1	10302	Insulator
25	2	10218-01	Microswitch
26	2	10339	Nut
27	1	16433	Microswitch
28	1	25868	Upper drive gear assy
29	1	15132	Triple cam assy - 9000
30	2	10299	Screw
31	2	15810	Retaining ring
32	2	15692	Spacer
33	1	23474	Label - "Assembled By"
34	1	21271	Label - "Serial Number"
35	1	26985	SE Timer assy
36	1	17967	Meter cable connector
37	4	40422	Wire nut
38	1	26210-90	Label - "CE"
39	1	14822	Wire harness - <i>not shown</i>
40	2	n/a	Label - Terminal strip
41	2	16443	Stand-off
42	7	15331	Backplate mount screw

# MODEL 9100SE

## Control Valve Body Assembly



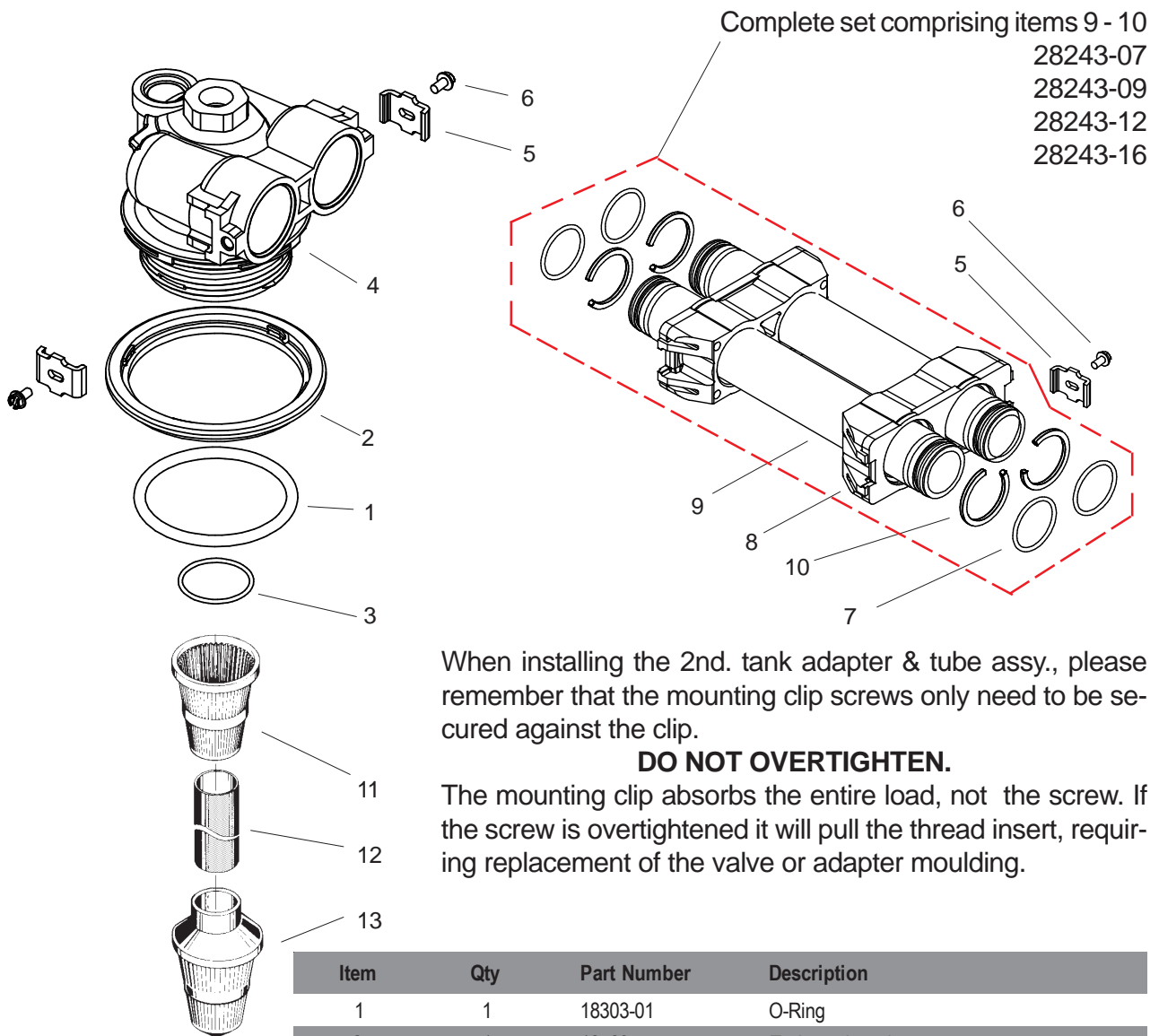
# MODEL 9100SE

## Control Valve Body Assembly

Item	Qty	Part Number	Description
1	1	13303-01	O-Ring
2	1	13361	Injector spacer
3	1	13497	Air disperser
4	1	14906	End plate
5	4	14928	End plug
6	4	15137	Hex washer head screw #10-24 x 3/8
7	1	28244	Injector assembly - specify size
8	1	24235	Lower piston assembly DF
9	1	25642	Seal & spacer kit
10	1	28241	Valve body assembly
11	1	24234	Upper piston assembly DF
12	1	24235	Lower piston assembly
13	1	18280	Top screen - bayonet fit (optional)
14	1	21874	Riser tube
15	1	25360	Lower screen ( optional)
16	1	12794	Tube elbow
17	1	18168	500A air check assy

# MODEL 9100SE

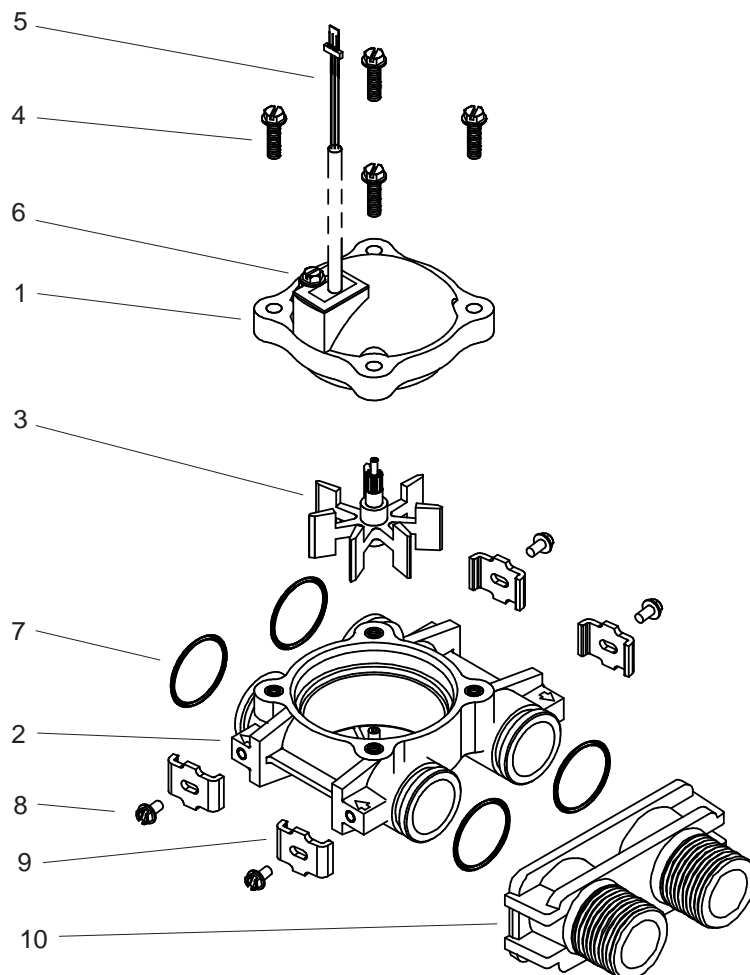
## 2nd Tank Adaptor & Connection pipe assembly



Item	Qty	Part Number	Description
1	1	18303-01	O-Ring
2	1	18569	Tank seal retainer
3	1	19054	O-Ring
4	1	40673	Tank adaptor body
5	4	13255	Adaptor clip
6	4	14202-01	Hex head washer screw #8-32 x 3/8
7	4	13287-01	O-Ring
8	2	40672	9100 yoke
9	2	40676-07	Adaptor tube - 7in
or	2	40676-09	Adaptor tube - 9in
or	2	40676-12	Adaptor tube - 12in
or	2	40676-16	Adaptor tube - 16in
10	4	40678	Yoke retaining ring
11	1	18280	Top screen - bayonet fit
12	1	21874	Riser tube
13	1	25360	Lower screen

# MODEL 9100SE

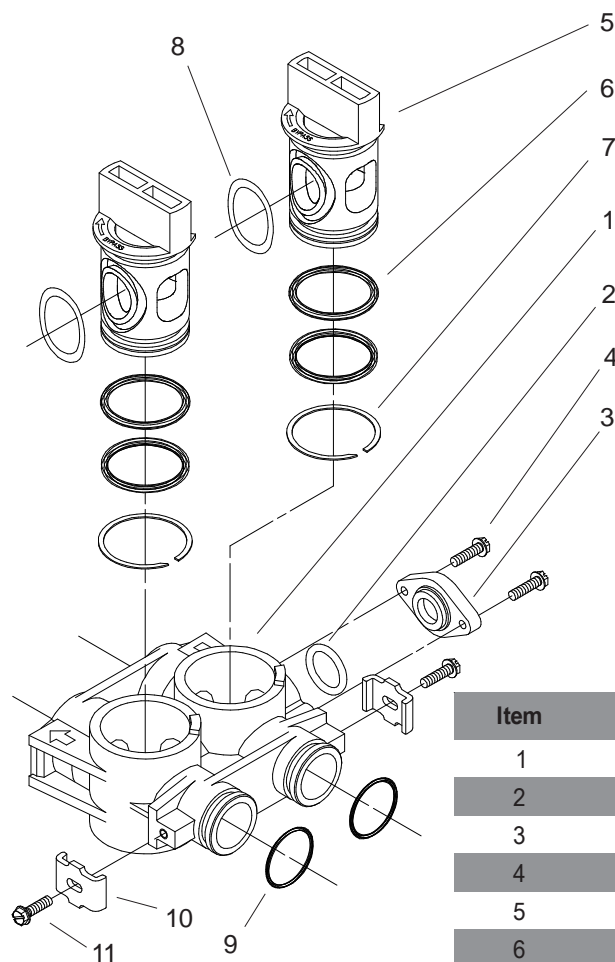
## Meter Assembly



Item	Qty	Part Number	Description
1	1	18330	Meter cover assy
2	1	24102	Meter body assy
3	1	13509	Impeller
4	4	18261	Screw
5	1	28114-01	Electronic meter cable - 0.45m
6	1	19998	Screw
7	4	13305-01	O-Ring
8	4	13314	Screw
9	4	13255	Adaptor clip
10	1	18706-10	Plastic yoke - 1in BSP male
or	1	26702	Meter assy (includes items 1,2,3,4 & 7)

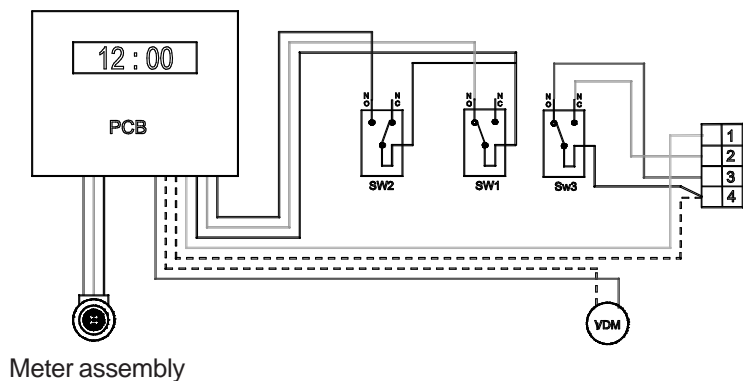
# MODEL 9100SE

## OPTIONAL Bypass Valve Assembly



Item	Qty	Part Number	Description
1	1	17819	Bypass valve body
2	1	11183	O-Ring
3	1	18582	Bypass cap
4	2	17512	Screw
5	2	17820	Bypass plug
6	4	18661	O-Ring
7	2	18662	Retaining ring
8	2	18660	O-Ring
9	2	13305-01	O-Ring
10	2	13255	Mounting clip
11	2	13314	Screw

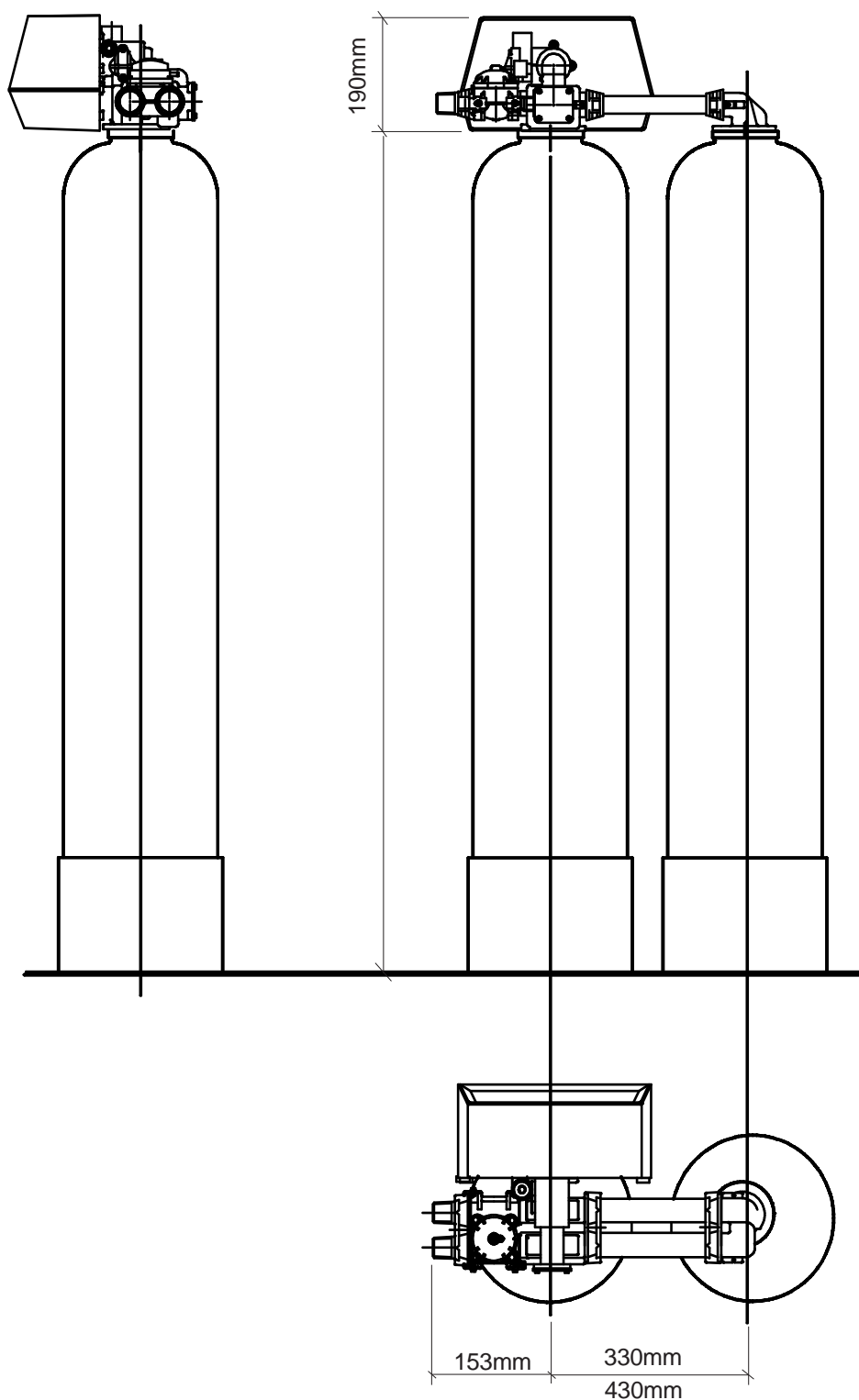
## wiring schematic



Electrical supply connections:  
24vac 50 Hz. 10 Va  
Negative to TERMINAL 1  
Positive to TERMINAL 4

# MODEL 9100SE

## *General layout arrangement*



# MODEL 9100SE

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**NOTES:**

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